

Section 1

To the installer

Air Cooled Units

The model T29 ice cream machine's air cooling unit require a minimum of 15.2cm of clearance around both sides. Install the skirt provided on the right side of the unit and place the back of the unit against a wall to prevent recirculating of warm air.

Electrical Hook-Up Installation For 230Volt, 50Hertz, 1Phase, Supplied With Cord and Plug

This equipment is supplied with a 3-wire cord and grounding type plug for connection to a single phase, 230volt, 50hertz, branch circuit supply. This unit must be plugged into a properly grounded receptacle. The cord and plug provided for is 12 amp; therefore the wall outlet must also be 12 amp. Check the data label, located in the side panel, for electrical specifications. The plug should be accessible after installation.

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified person in order to avoid a hazard.

Permanent wiring may be employed if required by local codes. Instructions for conversion to permanent wiring are as follows:

1. Be sure the freezer is electrical disconnected.
2. Remove the appropriate panel and locate the small electrical box at the middle of the freezer.
3. Remove the factory-installed cord and strain relief bushing.
4. Route incoming permanent wiring through hole in base pan.
5. Connect two power supply leads. Attach ground (earth) wire to the grounding lug inside the electrical box.
6. Be sure the unit is properly grounded before applying power.

CAUTION: THIS EQUIPMENT MUST BE PROPERLY GROUNDED! FAILURE TO DO SO CAN RESULT IN SEVERE PERSONAL INJURY FROM ELECTRICAL SHOCK!

SPECIFICATIONS

MODEL T29
COUNTER TOP MODEL, GRAVITY FREEZER

DIMENSIONS:

Freezer: 55cm wide × 65cm deep × 91cm high

Packing: 66cm wide × 78cm deep × 116cm high

WEIGHT

Freezer: 160kg Packing: 180kg

Section1

To the installer

ELECTRICAL:

Voltage AC: 1 Phase 198-242V 60 Hertz

Total Run Amps: 12 Amps

Drive Motors: 2.0 HP

Main Compressor: 3650 BTU

Mix Compressor: 420 BTU

(BTU may vary depending on compressor used.)

Se 12 amp HACR circuit breaker

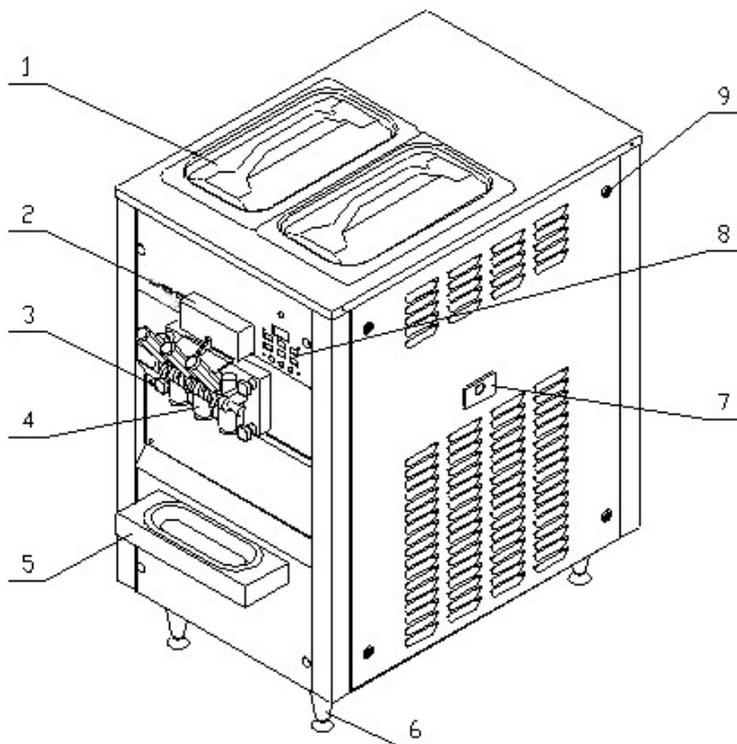
COOLING

Air-cooled required minimum 15.2cm air clearance around the freezer.

HOPPER

Two hoppers, 12.5 liters×2, refrigerated and insulated.

MACHINE VIEW



1. Top cover
2. Spigot switch cover
3. Dispensing door nut
4. Dispensing door
5. Drip pan
6. Leg-Plastic
7. Rear seal drip pan
8. Control Panel
9. Panel attaching lock

Section2

To the Operator

The freezer you have purchased has been carefully engineered and manufactured to give you dependable operation.

These units, when properly operated and cared for, will produce a consistent quality product. Like all mechanical products, they will require cleaning and maintenance. A minimum amount of care and attention is necessary if operating procedures outlined in this manual are followed closely.

This Operator's Manual should be read before operating or performing any maintenance on your equipment.

The Models T29 will NOT eventually compensate and correct for any errors during the set-up or filling operations. Thus, the initial assembly and priming procedures are of extreme importance. It is strongly recommended that personnel responsible for the equipment's operation, both assembly and disassembly, go through these procedures together in order to be properly trained and to make sure that no misunderstandings exist.

FOR ASSISTANCE PLEASE CONTACT:

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Section3

Safety

Extra caution should be taken when in contact with freezer and parts. We have gone to extreme efforts to design and manufacture built-in safety features to protect both you and service technician.

IMPORTANT- Failure to adhere to the following safety precautions may result in severe personal injury. Failure to comply with these warnings may damage will result in part replacement expense.

TO OPERATE SAFELY:

1. DO NOT operate the freezer without reading this operator's manual. Failure to follow this instruction may result in equipment damage, poor freezer performance, health hazards, or personal injury.
2. Machine must stand upright in the course of carrying, is it sleep change and Handstand to forbid will damage compressor in the machine.
3. Laying surface of machine in conformity with level, put well machine, lock foot can be rocked after the ship. If the machine slopes or has certain angles, the machine can't work normally.
4. DO NOT operate the freezer unless it is properly grounded. Failure to follow this instruction may result in electrocution.
5. DO NOT allow untrained personnel to operate this machine. Don't let children operate the machine. Failure to follow this instruction may result in severe personal injury to fingers or hands from hazardous moving parts.
6. DO NOT attempt any repairs unless the main power supply to the freezer has been disconnected. Failure to follow this instruction may result in electrocution. Contact your local authorized Distributor for service.
7. DO NOT operate the freezer with larger fuses than specified on the freezer data label. Failure to follow this instruction may result in electrocution or damage to the machine. Consult your electrician. Never use a broken power cable.
8. Do not insert the machine power in the socket that the amperage is smaller than the specified amperage of the machine.

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Safety

9. Pull out the plug before cleaning the shell of the ice cream maker. Clean the machine with a wet cloth. Don't spatter the liquid within the machine, otherwise could be set up an electric circuit work after drench some enough dryly.
10. DO NOT operate the freezer unless all service panels and access doors are restrained with screws. Failure to follow this instruction may result in severe personal injury from hazardous moving parts.
11. DO NOT obstruct air intake and discharge openings:
minimum of 15.2cm of clearance around both sides. Install the skirt provided on the right side of the unit and place the back of the unit against a wall to prevent recirculating of warm air. Don't lay the machine close to the radiating body or the great heat source.
12. DO NOT operate the freezer out of the temperature of area 10°C– 40°C.

Failure to follow this instruction may cause poor freezer performance and damage to the machine.

1. DO NOT put objects or fingers in door spout. Failure to follow this instruction may result in contaminated product or personal injury from hazardous moving parts.
2. DO NOT remove the freezer door or beater assembly unless the control switches are in the "OFF" position. Failure to follow this instruction may result in severe personal injury from hazardous moving parts.

Section4

Installation Instructions

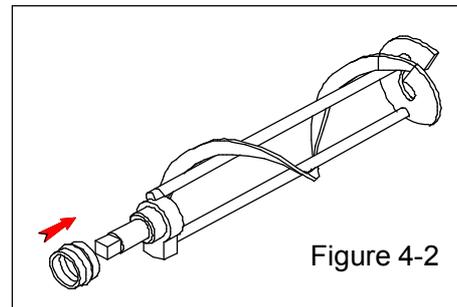
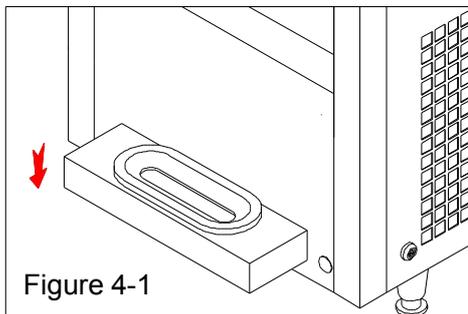
Caution

Failure to install the freezer within recommended limits will result in poor performance of this system, premature component failure and cancellation of the warranty.

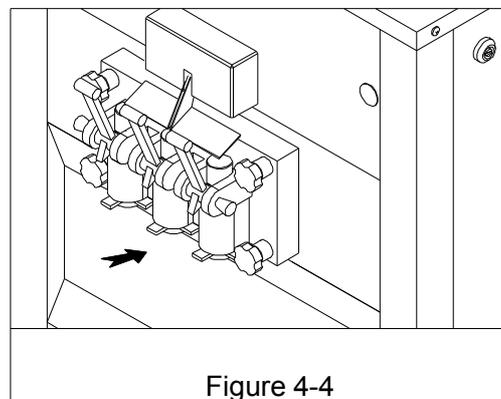
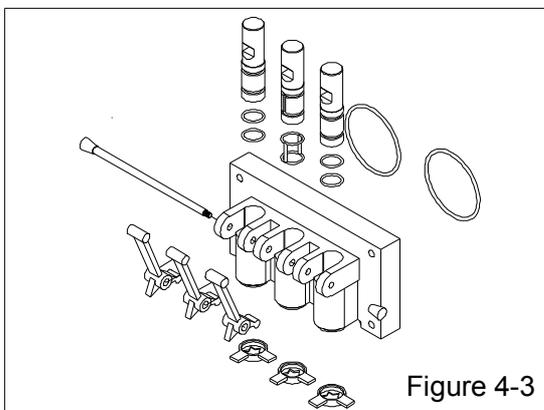
Installations of freezer involves moving the unit close to its permanent location, removing all protective packaging, setting in place and cleaning.

- A. Uncrate the freezer.
- B. Raise the freezer, then draw out the pedestal.
- C. The freezer required adequate ventilation. A minimum of 15.2cm of vent space is required for free flow of cooling air.
- D. Install the drip pan on the freezer (Figure 4-1).
- E. Install the beater with the beater seal (Figure 4-2).

Insert the beater assembly with beater seal through the rear shell bearing at the back of the cylinder evaporator and engage the hex end firmly into the female socket. When properly seated, the beater will not protrude beyond the front of the cylinder evaporator.



- F. Install the dispensing door on the freezer (Figure 4-3, 4-4).



Section 4

Installation Instructions

G. Install the pump into the hopper (Figure 4-5).

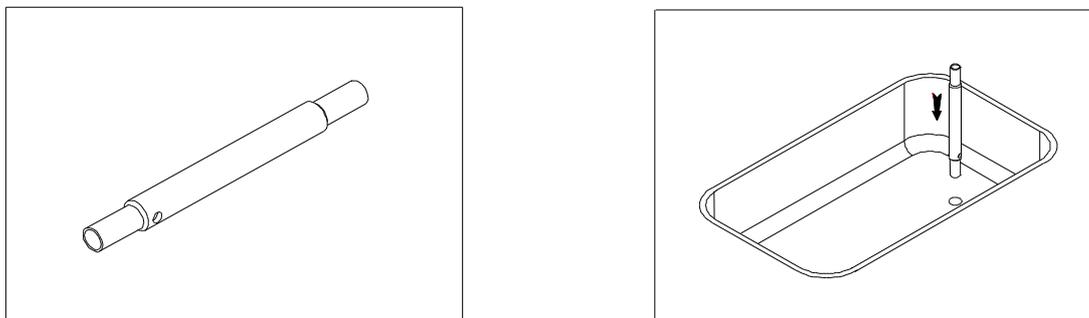


Figure 4-5

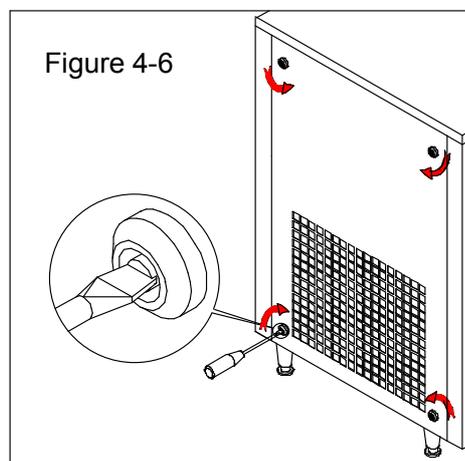
H. Connect the power cord. Check the nameplate on the freezer for supply. The unit must be connected to a properly grounded receptacle.

Caution

This Equipment Must Be Properly Grounded! Failure To Do So Can Result In Severe Personal Injury From Electrical Shock!

PANEL REMOVAL:

To remove the panel, using a flat head screwdriver into the panel attaching lock. Turn the lock in the direction shown in Figure 4-6.



Section5

Important: Operating Control

Before operating the freezer, it is required that the operator know the function of each operating control. Refer to Figure 5-1 Figure 5-2 for location of the controls panel of the freezer.

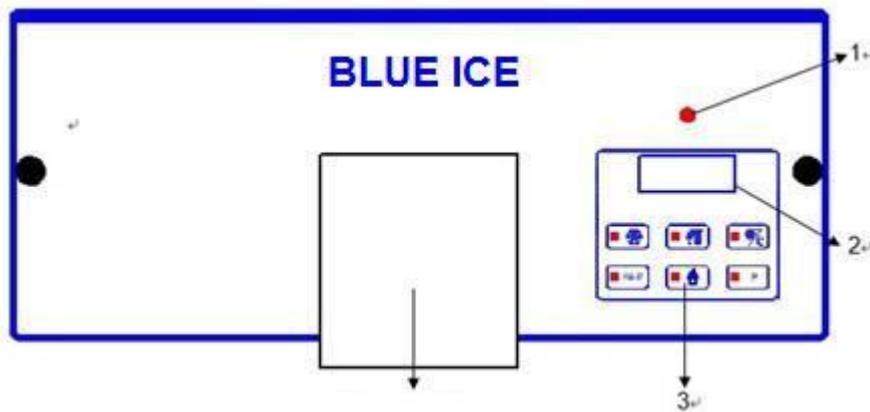


Figure 5-1

Item	Description	Part No.
1	Indicator Light- "Mix Low"	T2907C203
2	Hardness Show Meter	T2907C201
3	Touch Switch Panel	T29T00000
4	Spigot Switch Cover	T29070100

Indicator Light-"Mix Low"

A mix level indicating light is located at the front of the machine. When the light is "ON", it indicates that the mix hopper has a low supply of mix and should be refilled as soon as possible. Always maintain at least 2cm of mix in the hopper. If you neglect to add mix, a freeze-up may occur. This will cause eventual damage to the beater assembly, the freezer door and gear box.

Section 5

Important: Operating Control

Fluorescent Display

During normal operation the display is used to indicate function, the temperature of the mix in the hopper and cylinder, the electric current of beater motor, error and warning messages.

Symbol Definitions

To better communicate in the International arena, symbols have replaced words on many of our operator switches. BLUE ICE equipment is designed with these International symbols. The following chart identifies the symbol definitions.

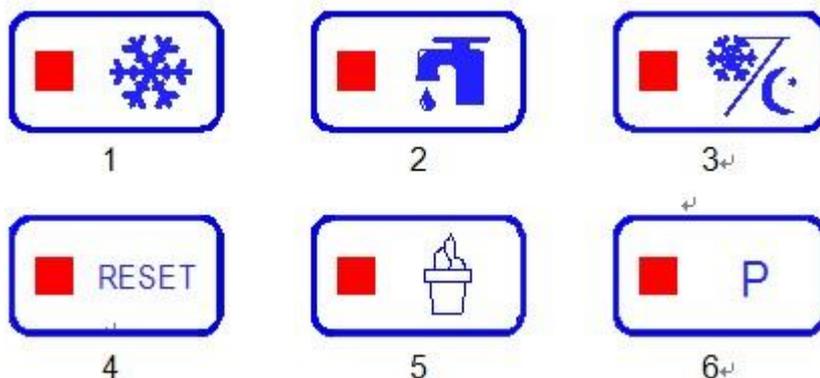


Figure 5-2

Item	Description
1	COOL Button and Led
2	WASH Button and Led
3	STANDBY Button and Led
4	RESET Button
5	ICE CREAM Button and Led
6	P Button

Operating Descriptions

When connect the power supply, the fluorescent display indicate:

BLUE ICE
MODEL T29

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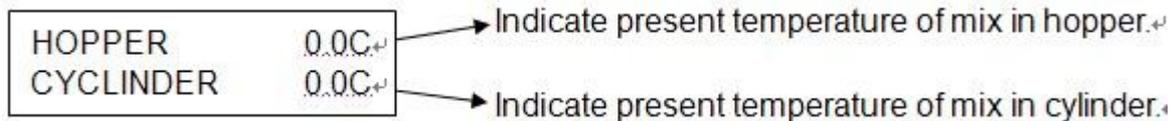
Important: Operating Control

RESET BUTTON (Item 4)

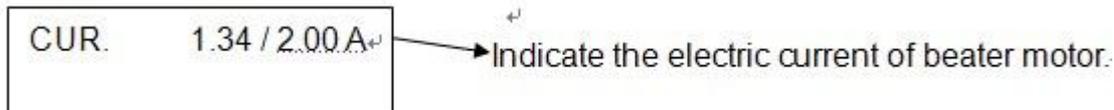
Press RESET button to exit current mode, fluorescent display indicates STOP.
It is possible to select any machine function. In order to change a function, IT IS ALWAYS NECESSARY to first press RESET button to return STOP.

WASH BUTTON (Item 2)

1. Press WASH button, the led of WASH comes "ON". The beater motor operate, fluorescent display indicates "WASHING".
2. Press P button, the fluorescent display indicates:



3. Press P button once again, the fluorescent display indicates:



Number before "/" is present electric current of beater motor.

Number after "/" is maximum electric current of beater motor been set.

4. Press P button once again, fluorescent display indicates "WASHING". Press P button, fluorescent display will cycle from step 2.
5. Press Reset button, the led of WASH comes "OFF", fluorescent display indicates STOP. All function buttons are available.

COOL BUTTON (Item 1)

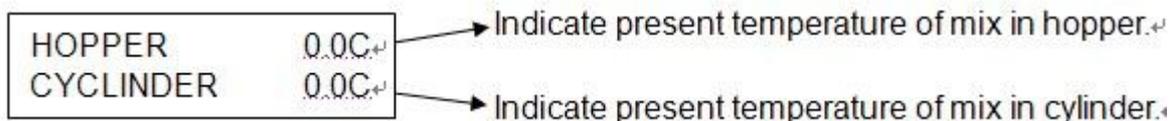
1. Press the COOL button, the led of COOL comes "ON". Fluorescent display indicates "COOLING". Beater motor and agitator operate, two refrigeration system is working. One for cylinder to make product, another for hopper to pre-cool mix and keep temperature of mix in hopper is under the default 5°C.
2. When temperature of mix in hopper is 1 degree lower than 4°C, mix hopper refrigeration system automatically stop and automatically start when 1 degree higher than 4°C. The default 4°C can be adjusted in SET MENU.
3. At the same time, refrigeration for cylinder is working until the unit cycles OFF, the

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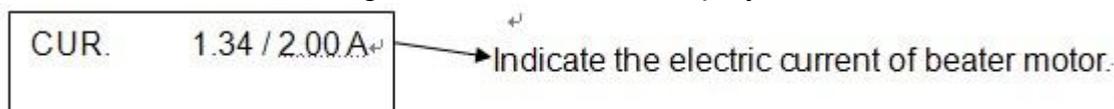
Important: Operating Control

product in the freezing cylinder will be at serving viscosity. Raise the draw valve, activating the beater motor, the product flowing from the door spout. The viscosity of product is controlled by electric current of beater motor. The higher electric current is higher viscosity of product. The viscosity can be adjusted in SET MENU.

4. Press P button, the fluorescent display indicates:



5. Press P button once again, the fluorescent display indicates:

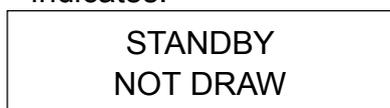


6. Press P button once again, fluorescent display indicates "COOLING". Press P button, fluorescent display will cycle from step 4.
 7. Press Reset button, the led of COOL comes "OFF", fluorescent display indicates STOP. All function buttons are available.

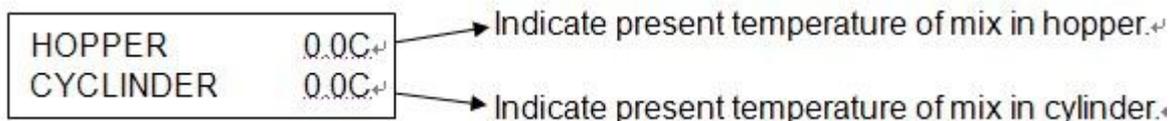
STANDBY BUTTON (Item 3)

During long "No Sale" periods, the unit can be placed into the Standby mode. This maintains product temperatures below 5°C in both the hopper and the freezing cylinder, and helps prevent overbeating and product breakdown. You will save significantly on energy consumption, as the compressor runs only for the time strictly necessary in order to keep product at its correct temperature.

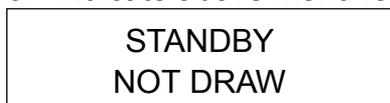
1. Press STANDBY button, the led of STANDBY comes "ON". Fluorescent display indicates:



2. Press P button, fluorescent display indicates:



3. Indicate above menu for 5 seconds, fluorescent display will return to:



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Important: Operating Control

- If no any button is pressed in 10 minutes, fluorescent display will enter save mode, led of background will OFF. Till press any button except Reset button, led of background will ON.
- Press Reset button, the led of STANDBY comes "OFF", fluorescent display indicates STOP. All function buttons are available.

ICE CREAM BUTTON (Item 5)

- Press ICE CREAM button, It is used to check the number of servings dispensed from the machine.

The fluorescent display indicates:

TODAY:	00000	→	Indicate the quantity of ice cream serviced today.
TOTAL:	0000000	→	Indicate the quantity of ice cream serviced total.

- Indicate above menu for 5 seconds, fluorescent display will return to:

HOPPER	0.0C
CYCLINDER	0.0C

- Press Reset button, fluorescent display indicates STOP. All function buttons are available.

P BUTTON (Item 6)

- At COOL and WASH mode, pressing P button will change the display menu between temperature and electrical current.
- At STANDBY mode, pressing P button indicate temperature for 5 seconds.
At STOP mode, pressing P button indicate temperature.
- At STOP mode, pressing P button indicate temperature.

SET MENU

The SET Menu is used to enter the parameter setting. To access the Menu, press and hold the RESET button for 3 seconds.

In the Menu program, the RESET, COOL, STANDBY, P, WASH and ICE CREAM button will function as menu keys.

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Important: Operating Control

STANDBY BUTTON	- increases the value above the cursor.
P BUTTON	- decreases the value above the cursor.
RESET BUTTON	- change screen of setting.
COOL BUTTON	- change item of setting.
WASH BUTTON	- not save the setting and exit.
ICE CREAM BUTTON	- save the setting and exit.

1. At STOP mode, press and hold the RESET button for 3 seconds, fluorescent display indicates:

VISCOSITY SET CURRENT: 2.00

- The above value is the maximum viscosity setting. When the electrical current achieves the value, the product is at serving viscosity, stop the refrigeration of cylinder. The higher electric current is higher viscosity of product.
 - Press the STANDBY button to increase the value.
 - Press the P button to decrease the value.
2. Press RESET button once, fluorescent display indicates:

MIX TEMPERATURE L SET: 4.5C

- In COOL and STANDBY cycle, machine will start to cool mix in hopper when temperature of mix in hopper is 1 degree higher than above value. And stop it when the temperature is 1 degree lower. In the STANDBY cycle, same function for mix in cylinder.
 - Press the STANDBY button to increase the value.
 - Press the P button to decrease the value.
3. Press RESET button once, fluorescent display indicates:

2011 /01 /16 14 : 47 :58

- Set the date and time.
- Press the STANDBY button to increase the value. Press the P button to decrease the value.
- Press COOL button to set next parameter.
You must press ICE CREAM button for 3 second to save the adjustment.

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4. Press RESET button once, fluorescent display indicates:

P: 0 00 : 00
P: 0 00 : 00

- Set the automatic program at set time.
- For example:
 - P: 1 08:00 start COOL mode at 08:00 every day.
 - P: 3 22:00 start STANDBY mode at 22:00 every day.
- Press the STANDBY button to increase the value. Press the P button to decrease the value.
- Press COOL button to set next parameter.
- P: 0 is no automatic program. There are 1 hour at least between COOL and other program.
- You must press ICE CREAM button for 3 second to save the adjustment.

5. Press RESET button once, fluorescent display indicates:

ENTER CODE
0 0 0 0

- It is requirement of service set pass code

6. Press RESET button, fluorescent display will cycle from step 1.

7. If exit SET MENU not save setting, press WASH button, fluorescent display indicates:

STOP
NOT SAVE

8.If save setting and exit SET MENU, press and hold ICE CREAM button for 3 seconds, fluorescent display indicates:

STOP
SAVE OK

9.Press Reset button, fluorescent display indicates STOP. All function buttons are available.

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Important: Operating Control

FAULT DESCRIPTION

Listed below are the variable fault messages which will appear, along with an explanation for the corrective action.

If the machine has been stopped a long time due to a failure, it is necessary that you check product temperature before starting the sale again; if the temperature is over +6°C, the machine must be emptied, cleaned and sanitized, and filled up with new fresh mix.

1. In the course of any mode, press P button indicate temperature of cylinder and hopper.

IMPORTANT: If one or both of two temperature value(s) indicate(s) "00C" without any change for more 2 minutes, you must STOP machine and contact the authorized service technician to check the temperature sensor.

HOPPER	0.0C
CYLINDER	0.0C

2. In COOLING cycle, if fluorescent display appears:

STOP 1 LOW TEM. PROTECT

The temperature of cylinder achieves or lower than the lowest temperature setting. The led of COOL and STANDBY will be sparked, compressor stop, beater motor working.

Press RESET button, fluorescent display indicates STOP.

Lower viscosity setting in SET MENU item1 or contact the authorized service technician to check lower the temperature of cylinder protection setting

Press the WASH button and observe the machine's performance.

If the beater motor is turning properly, press the RESET button.

Press COOL button to resume normal operation.

If no any button is pressed in 10 minutes, machine will enter STANDBY mode automatically when STOP 1 occurred.

3. In COOLING cycle, if fluorescent display appears:

STOP 2 MOTOR OVERLOAD

The electrical current of beater motor achieves or more than highest current setting, the led of COOL will be sparked, machine stop.

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Press RESET button, fluorescent display indicates STOP.

Lower viscosity setting in SET MENU item1 or contact the authorized service technician to check highest current setting.

Press the WASH button and observe the machine's performance.

If the beater motor is turning properly, press the RESET button.

Press other button to resume normal operation.

4. In COOLING cycle, if fluorescent display appears:

LOW MIX ADD MIX

The led of Mix Low will be sparked, it indicates that the mix hopper has a low supply of mix and should be refilled as soon as possible.

Otherwise machine stop refrigeration of cylinder after Low mix delay. The time of Low mix delay will be setting by service technician.

When you add enough mix, the led of Mix Low OFF, machine will enter COOL cycle automatically.

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Operating Procedures

The machine has been selected to illustrate the pictured step-by-step operating procedures. It has a 1.7liter capacity in freezing cylinder. The mix flows by gravity from the hopper to the freezing cylinder through a pressure pump

We begin our instructions at the point where we enter the store in the morning and find the parts disassembled and laid out to air dry from the previous night's cleaning.

These opening procedures will show you how to assemble these parts into the freezer with fresh mix in preparation to serve your first portion.

Only there is raw material in the mix hopper can you run the machine "Cool". You should STOP the machine if there is no raw material in the hopper.

There are close relations between hardness setting up and environment temperature producing the finished product actually.

Assembly

Note: When lubrication parts, use an approved food grade lubricant.

Step 1

Install the beater assembly. Slide the beater o-ring into the flange on the drive shaft of the beater assembly.

DO NOT LUBRICATE THE HEX END.

Insert the beater assembly through the rear shell bearing at the back of the freezing cylinder and engage the hex end firmly into the female socket. When properly seated, the beater will not protrude beyond the front of the freezing cylinder. Beater rotation must be clockwise as viewed looking into the freezing cylinder.

Step 2

1. Assemble the freezer door. Place the large o-ring into the grooves on the back of the freezer door and lubricate with lubricant.
2. Assemble the dispensing valve. Slide the O-rings and O-O ring into the grooves on the draw valve and lubricate with lubricant.
3. Assemble the dispensing handle with dispensing handle retention. Insert the dispensing handle through the slotted opening in the dispensing valve and align the other end with the cross holes of the dispensing door.

Hint: The dispensing handle may be aligned with left or right cross hole. The dispensing valve handle will be placed through the opposite cross hole of the dispensing handle.

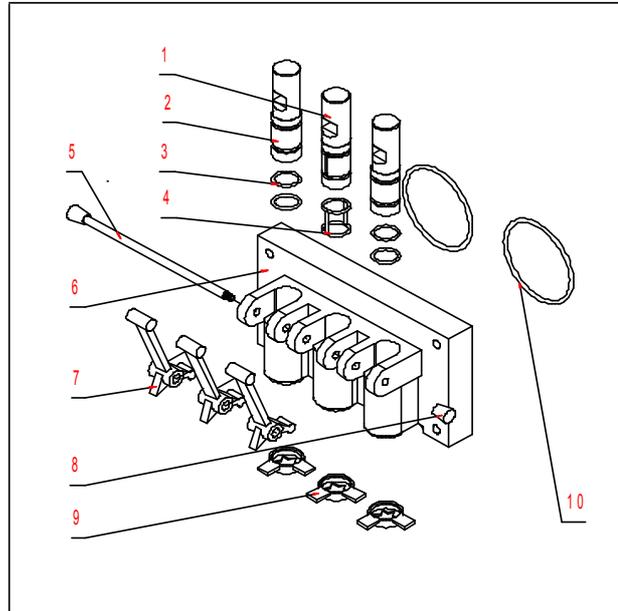
Insert the dispensing valve handle through the opposite cross hole and into the opening of the dispensing handle.

Hint: The dispensing valve handle can be assembled at varied vertical positions. Choose an angle which is comfortable for you. The dispensing valve must be raised completely when the dispensing valve handle is down.

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Operating Procedures

4. Assemble three design caps to the bottom of the dispensing door spout.



ITEM	Part Number	QTY.	Description
1	T29206007	1	Middle Dispensing Valve
2	T29206004	2	Side Dispensing Valve
3	T29206006	4	O-ring
4	T29206002	1	O-O ring
5	T29206005	1	Dispensing Handle Retention
6	T29206001	1	Dispensing door
7	T29206008	3	Dispensing Handle
8	T29206009	2	Screw cap
9	T29206003	3	Design Cap
10	T29020601	2	Seal of Dispensing Door

Step 3

Install the freezer door. Insert the hand screws into the slots in the freezer door. With both hands, hold the sides of the beater assembly. Finger-tighten the hand screws equally drive shafts. Finger-tighten the hand screws equally to insure that the door is snug. Don't over-tighten.

Section 6

Operating Procedures

Sanitizing

Step 1

Prepare 3.8 liters of an approved 100PPM sanitizing solution. USE WARM WATER AND FOLLOW THE MANUFACTURER'S SPECIFICATIONS.

Step 2

Pour 3.8 liters of sanitizing solution into the hopper and allow it to flow into the freezing cylinder from the pressure pump.

Step 3

While the solution is flowing into the freezing cylinder, brush-clean the mix hopper, mix level stem.

Step 4

Press the Wash button. This will cause the sanitizing solution in the freezing cylinder to be agitated. Allow it to agitate for five minutes.

Step 5

Place an empty pail beneath the door spout and raise the draw valve. Draw off all of the sanitizing solution. When the sanitizer stops flowing from the door spout, lower the draw valve and place the power switch in the "OFF" position.

Step 6

Disassemble the pressure pump. With sanitized hands, brush-clean the mix inlet hole and pressure pump in the mix hopper.

Priming

Prime the machine as close as possible to the time of first product draw.

Never: 1. Too much water in the mix.

2. Cool Button in "ON" when only water in the hoppers and evaporators.

3. Cool Button in "ON" when no mix or in the hoppers and evaporators.

Step 1

Install the pressure pump in the mix inlet hole.

Step 2

Install the front drip tray and splash shield under the freezer door.

Steps 3

Slide the rear drip into the hole in the side panel.

Step 4

With a pail beneath the door spout, raise the draw valve. Fill the mix hopper with FRESH mix and allow it to flow into the freezing cylinder. This will

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Operating Procedures

force out any remaining sanitizing solution. When full strength mix is flowing from the door spout, lower the draw valve.

Note: Use only fresh mix when priming the freeze.

Step 5

Place the mix hopper cover in position.

Step 6

Pressing the Cool Button. When the unit cycles off, the product will be ready to serve.

Closing procedure

To disassemble this machine, the following items will be needed:

- Two cleaning pails
- Sanitized stainless steel rerun can with lid
- Necessary brushes
- Cleaner
- Single service towels

Draining product from the freezing cylinder

Step 1

Pressing the Cool Keypad in the "OFF" position as far ahead of cleaning time as possible. This will allow frozen product to soften for easier cleaning.

Step 2

Lift the hopper cover.

Step 3

With a sanitized pail beneath the door spout, pressing the Wash Keypad in "On" position and raise the draw valve. When all the product stops flowing from the door spout, lower the draw valve and press the Wash Keypad in the "OFF" position. If local health codes permit, empty the rerun into a sanitized stainless steel rerun can. Cover the container and place it in the walk-in cooler.

Rinsing

Step 1

Pour one 3.8 liters of cool, clean water into the mix hopper. With the brushes, scrub the mix hopper, the mix level stem and the mix inlet hole.

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Step 2

With a pail beneath the door spout, press the Wash Button and raise the draw valve. Drain all the rinse water stops flowing from the freezing cylinder. When the rinse water stops flowing from the door spout, lower the draw valve and press the Reset Button.

Repeat this procedure until the rinse water being drawn from the freezing cylinder is clear.

Cleaning

Step 1

Prepare 3.8 liters of an approved cleaning solution. **USE WARM WATER AND FOLLOW THE MANUFACTURE'S SPECIFICATIONS.**

Step 2

Pour the 3.8 liters of cleaning solution to the mix hopper and allow it to flow into the flow into the freezing cylinder.

Step 3

While the solution is following into the freezing cylinder, brush-clean the mix hopper, mix level stem and mix inlet hole.

Step 4

Press the Wash Keypad. This will cause the cleaning solution in the freezing cylinder to agitate.

Step 5

Place an empty pail beneath the door spout and raise the draw valve. Draw off all the cleaning solution.

When the solution stops flowing from the door spout, lower the draw valve and press the Reset Button.

Disassembly

Step 1

BE SURE THE POWER SUPPLY IS DISCONNECTED TO ELIMINATE THE CHANCE OF MOVING PARTS. CHECK TO MAKE SURE NO LEDS ARE LIT ON THE CONTROL PANEL AND FLUORESCENT DISPLAY.

Step 2

Remove the hand screws and the dispensing door. Remove the beater assembly from the freezing cylinders and take these parts to the sink for cleaning.

Section6

Operating Procedures

Step 3

Remove the front drip tray , rear drip pan and the splash shield from the freezer. Take them to the sink for cleaning.

NOTE: If the rear drip pan are filled with an excessive amount of mix, it is an indication that the drive shaft seal, or o-ring should be replaced or properly lubricated.

Brush cleaning

Step 1

Prepare a sink with an approved cleaning solution. USE WARM WATER AND FOLLOW THE MANUFACTURER'S SPECIFICATIONS.

IMPORTANT: Follow label directions, as too STRONG of a solution can cause parts damage, while too MILD of a solution will not provide adequate cleaning. Make sure all brushes are available for brush cleaning.

Step 2

Remove the O-rings from the drive shaft of the beater assembly.

Note: To remove the O-ring, use a single service towel to grasp the O-ring. Apply pressure in an upward direction until the O-ring pops out of its groove. With the other hand, push the top of the O-ring forward, and it will roll out of the groove and can be easily removed. If there is more than one O-ring to be removed, always remove the rear O-ring first. This will allow the O-ring to slide over the forward rings without falling into the open grooves.

Step 3

From the freezer door, remove the design cap, draw valve handle, valve lifter arm, and draw valve. Remove all O-rings.

Step 4

Remove the large O-rings and front bearing from the back of the freezer door.

Step 5

Return to the freezer with a small amount of cleaning solution. With the black bristle brush, brush clean the rear shell bearing at the back of the freezing cylinder.

Step 6

Remove the rear drip pan from the side panel and take it to the sink for cleaning.

Note: If the drip pan is filled with an excessive amount of mix, this is an indication that the drive shaft O-ring of the beater assembly should be replaced or properly lubricated.

Section 6

Operating Procedures

Step 7

Thoroughly brush clean all disassembled parts in the cleaning solution. Make sure all lubricant and mix film is removed. Take particular care to brush clean the draw valve core in the freezer door. Place all the cleaned parts on a clean, dry surface to air dry overnight.

Step 8

Wipe clean all exterior surfaces of the freezer.

Be sure the power is connected

Pressing Cool button to produce the ice cream, when the number shown in Hardness Show achieve the number set up, the freezer will automatically stop operating.

Section7

Important: Operating Checklist

During cleaning and sanitizing

Cleaning and sanitizing schedules are governed by your State or local regulatory agencies and must be followed accordingly. The following check points should be stressed during the cleaning and sanitizing operations.

WE RECOMMEND DAILY CLEANING AND SANITIZING.

Troubleshooting Bacterial Count

1. Thoroughly clean and sanitize the machine regularly, including complete disassembly and brush cleaning.
2. Use all brushes for thorough cleaning. The brushes are specially designed to reach all mix passageways.
3. Use the smaller, white bristle brush to clean the mix inlet hole which extends from the mix hopper down to the rear of the freezing cylinder.
4. Use the black bristle brush to thoroughly clean the rear of the freezing cylinder. Be sure to have a generous amount of cleaning solution on the brush.
5. IF LOCAL HEALTH CODES PERMIT THE USE OF RERUN, make sure the mix rerun is stored in a sanitized, covered stainless steel container and is used the following day. DO NOT prime the machine with rerun. When using rerun, skim off the foam and discard. Mix the rerun with fresh mix in a ratio of 50/50 during the day's operation.
6. On a designated day of the week, run the mix as low as feasible and discard after closing. This will break the rerun cycle and reduce the possibility of high bacteria and coliform counts.
7. Properly prepare the cleaning and sanitizing solutions. Read and follow label directions carefully. Too strong of a solution may damage the parts and too weak of a solution will not do an adequate job of cleaning or sanitizing.
8. The temperature of the mix in the mix hopper and walk-in cooler should be below 5 °C.

Section 7

Important: Operating Checklist

9. If the drive motor is protected as overload or high temperature, please assure the reason of protection at first. When solve a problem, then press the reset button (blue color button) in the thermal overload relay shown in Figure 7-1. The thermal overload relay is located left side of reducer.

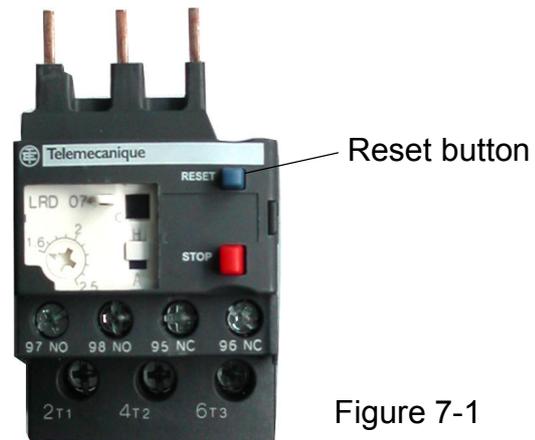


Figure 7-1

Regular Maintenance Checks

1. Check the rear shell bearing for signs of wear (excessive mix leakage in rear drip pan) and be certain it is properly cleaned.
2. Using a screwdriver and cloth towel, keep the rear shell bearing and the female hex drive socket clean and free of lubricant and mix deposits.
3. Dispose of O-rings or seals if they are worn, torn, or fit too loosely, and replace with new ones.
4. If an overload condition occurs frequently, maybe the belt is worn, torn, or fit too loosely. Dispose of the belt and replace with new ones.
5. Follow all lubricating procedures as outlined in ASSEMBLY.
6. This machine is air cooled, check the condenser for an accumulation of dirt and lint. A dirty condenser will reduce the efficiency and capacity of the machine. Condensers should be cleaned monthly with a soft brush. Never use screwdrivers or other metal probes to clean between the fins. Failure to comply may result in electrocution.
7. This machine is equipped with an auxiliary refrigeration system, check the auxiliary condenser will reduce the refrigeration capacity of the mix hopper. Condensers must be cleaned monthly with a soft brush. Never use screwdrivers or other metal probes to clean between the fins. Failure to comply may result in electrocution.

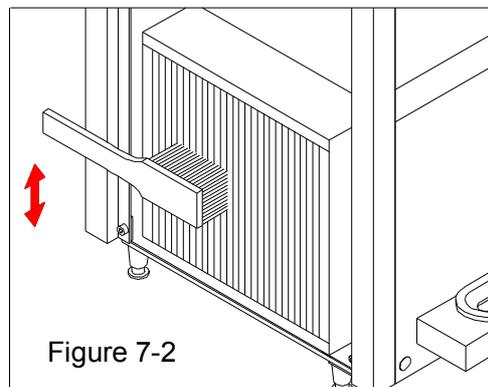


Figure 7-2

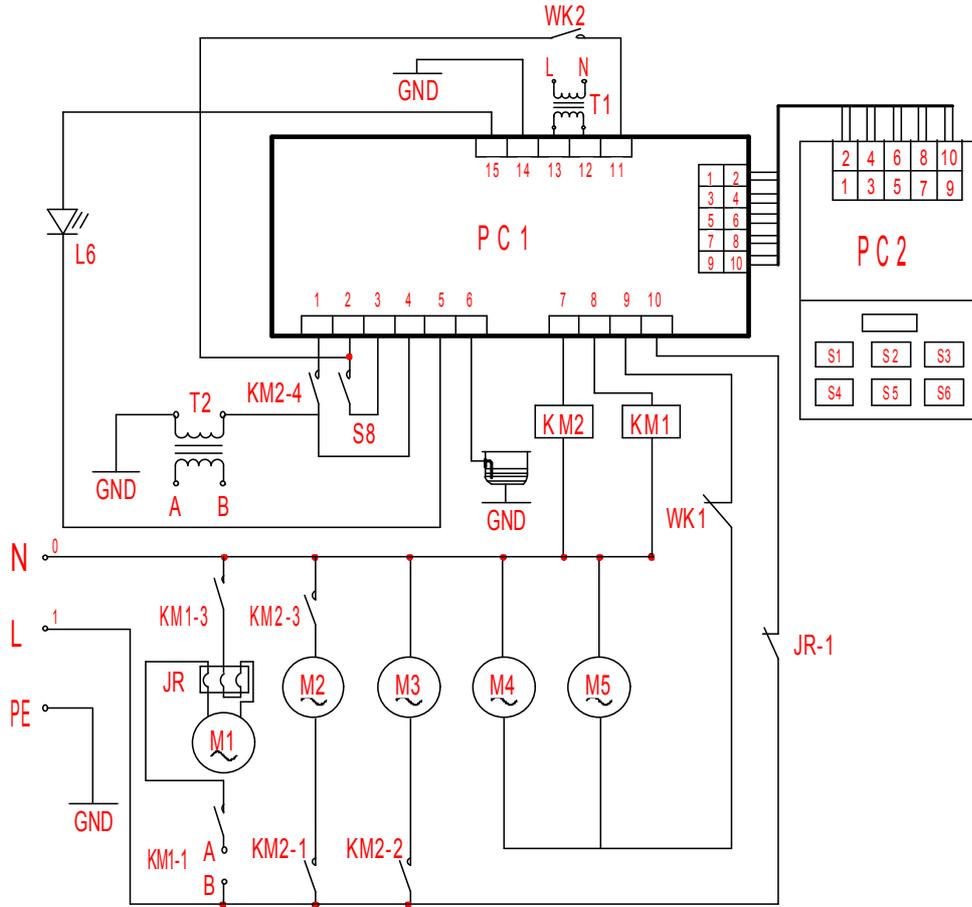
Section8

Troubleshooting Guide

PROBLEM	PROBABLE CAUSE	REMEDY	PAGE REF.
1. No product being dispensed	a. The Power Switch is in the "OFF" position.	a. Put the Power switch in the "ON" position	8
	b. The mix level is inadequate in the mix hopper.	b. Fill the mix hopper with mix.	
	c. The beater motor overload.	c. Reset the freezer.	9
	d. The unit is unplugged at the wall receptacle.	d. Plug in the power cord. Press the reset switch.	1 9
	e. The circuit breaker is tripped or the fuse is blown.	e. Place the circuit breaker in the "ON" position, or replace the fuse. Press the reset switch.	1 9
	f. The freezer door is incorrectly assembly.	f. See "Operating Procedures" for proper installation.	10
	g. Product is being drawn off in excess of freezer's capacity.	g. Stop drawing product and allow the unit to recover.	13
2. The machine will not operate in the "AUTO" mode.	a. The unit is unplugged.	a. Plug in the power cord; press the reset switch.	1
	b. The circuit breaker is tripped or the fuse is blown.	b. Place the circuit breaker in the "ON" position, or replace the fuse. Press the reset switch.	1 9
	c. The beater motor overload, causing a loss of power to the power switch.	c. Reset the freezer.	9
3. The product is too hard	a. The 6-position switch is set too hard.	a. Adjust the 6-position switch softer.	19
4. The product is too soft	a. The 6-position switch is set too soft.	a. Adjust the 6-position switch harder.	19

Section9

Electrical Drawing



ITEM	Part Number	QTY.	Description
M1	A000C03	1	Drive Motor
M2	A600C11	1	Main Compressor
M3	0600C03	1	Main Fan Motor
M4	0600M11	1	Mix Compressor
WK1	M000001	1	Thermostat of hopper
WK2	M000002	1	Thermostat of evaporator
KM1	L000002	1	Contactora of Motor
KM2	L000003	1	Contactora of Compressor
JR	T07C203	1	Thermal Overload Relay
Q1	0703C03	1	Power Switch
Q2	0703C11	1	Mix Refrigeration Switch
S1	0703C02	1	Reset Button
S2	0702M00	1	Spigot Switch
PC	0702M11	1	Control Board
V	0703C01	1	Hardness Show Meter
M5	0600M03	1	Mix Fan Motor
T2	0T7C202	1	Inductance